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3 Collision mitigation and vehicle transportation safety

4 using integrated vehicle dynamics control systems

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- 12 Highlights
- 13 Integrated vehicle dynamics control systems for collisions improvement
- 14 Development of a new dynamics/crash mathematical model for vehicle collisions
- 15 Development of a new occupant- based lumped mass-spring-damper mathematical model
- 16 Vehicle response and occupant behaviour are captured and analysed accurately
- 17

18 Abstract

The aim of this paper is to investigate the effect of vehicle dynamics control systems (VDCS) on both the collision of the vehicle body and the kinematic behaviour of the vehicle's occupant in case of offset frontal vehicle-to-vehicle collision. A unique 6-degree-of-freedom (6-DOF) vehicle dynamics/crash mathematical model and a simplified lumped mass occupant model are developed. The first model is used to define the vehicle body crash parameters and it integrates a vehicle dynamics model with a vehicle front-end structure model. The second model aims to predict the effect of VDCS on

- 26 the kinematics of the occupant. It is shown from the numerical simulations that the vehicle
- 27 dynamics/crash response and occupant behaviour can be captured and analysed quickly
- 28 and accurately. Furthermore, it is shown that the VDCS can affect the crash characteristics
- 29 positively and the occupant behaviour is improved.
- 30
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- 32
- 33 Keywords:
- 34 Vehicle transportation safety; Collision mitigation; Vehicle dynamics and control; Mathematical
- 35 modelling; Occupant kinematics.
- 36

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37 **1** Introduction

38 Vehicle dynamics control systems (VDCS) exist on the most modern vehicles and play important roles 39 in vehicle ride, stability, and safety. For example, anti-lock brake system (ABS) is used to allow the 40 vehicle to follow the desired steering angle while intense braking is applied (Yu et al., 2002; Bang et al., 41 2001). In addition, the ABS helps reducing the stopping distance of a vehicle compared to the 42 conventional braking system (Celentano et al., 2003; Pasillas-Lépine, 2006). The active suspension 43 control system (ASC) is used to improve the quality of the vehicle ride and reduce the vertical 44 acceleration (Yue et al., 1988; Alleyne and Hedrick, 1995). From the view of vehicle transportation 45 safety, nowadays, occupant safety becomes one of the most important research areas and the 46 automotive industry increased their efforts to enhance the safety of vehicles. Seat belts, airbags, and 47 advanced driver assistant systems (ADAS) are used to prevent a vehicle crash or mitigate vehicle 48 collision when a crash occurs.

49 The most well-known pre-collision method is the advance driver assistant systems (ADAS). The aim 50 of ADAS is to mitigate and avoid vehicle frontal collisions. The main idea of ADAS is to collect data from 51 the road (i.e. traffic lights, other cars distances and velocities, obstacles, etc.) and transfer this 52 information to the driver, warn the driver in danger situations and aid the driver actively in imminent 53 collision (Seiler et al., 1998; Gietelink et al., 2006). There are different actions may be taken when these 54 systems detect that the collision is unavoidable. For example, to help the driver actively, the braking 55 force can be applied in imminent collision (Jansson et al., 2002), in addition, the brake assistant system 56 (BAS) (Tamura et al., 2001) and the collision mitigation brake system (CMBS) (Sugimoto and Sauer, 57 2005) were used to activate the braking instantly based on the behaviour characteristics of the driver, 58 and relative position of the most dangerous other object for the moment.

59 Vehicle crash structures are designed to be able to absorb the crash energy and control vehicle 60 deformations, therefore simple mathematical models are used to represent the vehicle front structure 61 (Emori, 1968). In this model, the vehicle mass is represented as a lumped mass and the vehicle 62 structure is represented as a spring in a simple model to simulate a frontal and rear-end vehicle collision 63 processes. Also, other analyses and simulations of vehicle-to-barrier impact using a simple mass spring 64 model were established by Kamal (1970) and widely extended by Elmarakbi and Zu (2005, 2007) to 65 include smart-front structures. To achieve enhanced occupant safety, the crash energy management 66 system was explored by Khattab (2010). This study, using a simple lumped-parameter model, 67 discussed the applicability of providing variable energy-absorbing properties as a function of the impact 68 speed.

69 In terms of the enhancing crash energy absorption and minimizing deformation of the vehicle's 70 structure, a frontal structure consisting of two special longitudinal members was designed (Witteman 71 and Kriens, 1998; Witteman, 1999). This longitudinal member system was divided to two separate 72 systems: the first, called the crushing part, guarantees the desired stable and efficient energy 73 absorption; the other, called the supporting part, guarantees the desired stiffness in the transverse 74 direction. For high crash energy absorption and weight efficiency, new multi-cell profiles were 75 developed (Kim, 2002). Various design aspects of the new multi-cell members were investigated and 76 the optimization was carried out as an exemplary design guide.

The vehicle body pitch and drop at fontal impact is the main reason for the unbelted driver neck and head injury (Chang et al., 2006). Vehicle pitch and drop are normally experienced at frontal crash tests. They used a finite element (FE) method to investigate the frame deformation at full frontal impact and discussed the cause and countermeasures design for the issue of vehicle body pitch and drop. It found that the bending down of frame rails caused by the geometry offsets of the frame rails in vertical direction during a crash is the key feature of the pitching of the vehicle body.

The effect of vehicle braking on the crash and the possibility of using vehicle dynamics control systems to reduce the risk of incompatibility and improve the crash performance in frontal vehicle-to-barrier collision were investigated (Hogan and Manning, 2007). They proved that there was a slight improvement of the vehicle deformation once the brakes were applied during the crash. A multi-body vehicle dynamic model using ADAMS software, alongside with a simple crash model was generated in order to study the effects of the implemented control strategy.

Their study showed that the control systems were not able to significantly affect the vehicle dynamics in the offset barrier impact. In addition, it was found that in offset vehicle-to-vehicle rear-end collision, the ABS or direct yaw control (DYC) systems can stabilise the vehicle. However, these control systems

92 affected each other and cannot work together at the same time.

The behaviour of a vehicle at high-speed crashes is enhanced by using active vehicle dynamics control systems (Elkady and Elmarakbi, 2012). A 6-degree-of-freedom (6-DOF) mathematical model was developed to carry out this study. In this model, vehicle dynamics was studied together with a vehicle crash structural dynamics and a validation of the vehicle crash structure of the proposed model was achieved. Four different cases of VDCS were applied to the model to predict the most effective one. An extension to this study, an occupant model has been developed and the effect of VDCS on the occupant kinematics has been analysed (Elkady and Elmarakbi, 2012).

The main aim of this research is to investigate the effect of the VDCS on vehicle collision mitigation, enhance vehicle crash characteristics, and improve occupant biodynamics responses in case of 50% vehicle-to-vehicle offset crash scenario. For that purpose, different seven cases of VDCS are applied to the vehicle model, there are three new cases which are not mentioned in the previous publications.

104 2 Methodology

A vehicle frontal collision can be divided into two main stages, the first one is a primary impact, and the second one is a secondary impact. The primary impact indicates the collision between the front-end structure of the vehicle and an obstacle (another vehicle in this paper). The secondary impact is the interaction between the occupant and the restraint system and/or the vehicle interior due to vehicle collisions.

110 2.1 Vehicle dynamics/crash model

Using mathematical models in crash simulation is useful at the first design concept because rapid analysis is required at this stage. In addition, the well-known advantage of mathematical modelling provides a quick simulation analysis compared with FE models. In this paper, a 6-DOF vehicle dynamics/crash mathematical model, shown in Fig. 1(a), has been developed to optimise the VDCS, which will be embedded in the control unit, in impending impact at offset vehicle-to-vehicle crash scenarios for vehicle collision mitigation. The ABS and the ASC systems are co-simulated with a full car vehicle dynamic model and integrated with a front-end structure. It is worthwhile mentioning that vehicle 118 components, which significantly affect the dynamics of a frontal impact, are modelled by lumped

119 masses and nonlinear springs.



122 Fig. 1 Mathematical model. (a) 6-DOF vehicle dynamics/crash mathematical model. (b) Free body diagram of the mathematical model. 123 In this full-car model, the vehicle body is represented by lumped mass m and it has a translational 124 motion in longitudinal direction (x axis), translational motion on vertical direction (z axis), pitching motion 125 (around y axis), rolling motion (around x axis), and yawing motion in case of offset collision (around z 126 axis at the point of impact). Four spring/damper units are used to represent the conventional vehicle 127 suspension systems. Each unit has a spring stiffness k, and a damping coefficient c. The subscripts f, r, 128 R and L denote the front, rear, right and left wheels, respectively. The ASC system is co-simulated with 129 the conventional suspension system to add or subtract an active force element u. The ABS is 130 co-simulated with the mathematical model using a simple wheel model. The unsprung masses are not 131 considered in this model and it is assumed that the vehicle moves in a flat-asphalted road, which means 132 that the vertical movement of the tyres and road vertical forces can be neglected.

To represent the front-end structure of the vehicle, four non-linear springs with stiffness k_s are proposed: two springs represent the upper members (rails) and two springs represent lower members of the vehicle frontal structure. The subscript *u* denotes the upper rails while the subscript 1 denotes the lower rails. The bumper of the vehicle is represented by a lumped mass m_b and it has a longitudinal motion in the *x* direction and rotational motion for the non-impacted side of each bumper.

138 The general dimensions of the model are shown in Fig. 1(a), where $l_{\rm f}$, $l_{\rm r}$, 1 and *h* represent the 139 longitudinal distance between the vehicle's CG and front wheels, the longitudinal distance between the 140 CG and rear wheels, the wheel base and the high of the CG from the ground, respectively. *a* is the 141 distance between the centre of the bumper and the right/left frontal springs; *b* is the distance between 142 the CG and right/left wheels.

The free body diagram of the mathematical model is shown in Fig. 1(b), which represents the different internal and external forces applied on the vehicle body. F_s , F_s , F_b , F_z and F_f are front-end non-linear spring forces, vehicle suspension forces, braking forces, normal forces and friction forces between the tyres and the road due to vehicle yawing, respectively.

147 2.1.1 Equations of motion of vehicle-to-vehicle crash scenario

148 The model in the case of offset frontal vehicle-to-barrier is thirteen DOF namely longitudinal and vertical 149 movements, pitching, rolling and yawing motions for each vehicle body, the longitudinal movement of 150 the two bumpers as one part, and the rotational motion for the non-impacted side of each bumper. The 151 two bumpers of each vehicle are considered as lumped masses, and dealt as one mass to transfer the 152 load from one vehicle to another. Figs. 2(a) and 2(b) show the vehicle model before and after collision in 153 case of offset frontal vehicle-to-vehicle crash scenario. The equations of motion of the mathematical 154 model shown in Fig. 2 are developed to study and predict the dynamic response of the primary impact of 155 offset vehicle-to-vehicle crash scenario. Figs. 3(a) and 3(b) are used to describe the deformation of the 156 front springs due to vehicle pitching around its CG and vehicle yawing around the point of impact for the 157 two vehicles, respectively. Fig. 1 is also used to derive the equations of motion of the two vehicle 158 models. The detailed equations of motion were created in a previous study by the authors (Elmarakbi et 159 al., 2013).

169 170

171



There are different types of forces which are applied on the vehicle body. These forces are generated by crushing the front-end structure, conventional suspension system due to the movement of the vehicle body and the active control systems such as the ABS and ASC. The free body diagram shown in Fig. 1(b) illustrates these different forces and their directions. To simulate the upper and lower members of the vehicle front-end structure, multi-stage piecewise linear force-deformation spring characteristics are considered. The non-linear springs used in the multi-body model ADAMS (Hogan and Manning, 2007) are taken to generate the *n* stage piecewise spring's characteristics as shown in Fig. 4(a), while the general relationship between the force and the deflection, Fig. 4(b), is used to calculate the force of the vehicle's front-end. The suspension forces of the vehicle body are also calculated.





Fig. 4 Force deformation characteristics. (a) For upper and lower rails. (b) General piecewise.

The detailed equations of these forces and the validation of the vehicle dynamics–crash model was established in a previous study by the authors (Elkady and Elmarakbi, 2012). The validation is performed to ensure the validity of the model and is accomplished by comparing the mathematical model results with real test data and the results of the former ADAMS model. The validation showed that the mathematical model results are well matched with the other results.

203 2.2 Multi-body occupant model

In this section, occupant biodynamics is considered by modelling the occupant mathematically in order to be integrated with the vehicle mathematical model. The occupant model is proposed to be three-body model to capture its dynamic response, rotational events of the chest and head, due to different crash scenarios. The restraint system consists of seat belt, front and side airbags is presented by different spring-damper systems.

209 The occupant biodynamic model shown in Fig. 5 is developed in this study to evaluate the occupant

210 kinematic behaviour in full and offset frontal crash scenarios. The human body model consists of three 211 bodies with masses m_1, m_2 and m_3 . The first body (lower body/pelvis) with mass m_1 , represents the legs 212 and the pelvic area of the occupant and it is considered to have a translation motion in the longitudinal 213 direction and rotation motions (pitching, rolling and yawing) with the vehicle body. The second body 214 (middle body/chest), with mass m_2 , represents the occupant's abdominal area, the thorax area and the 215 arms, and it is considered to have a translation motion in the longitudinal direction and a rotation motion 216 around the pivot between the lower and middle bodies (pivot 1). The third body (upper body/head), with 217 mass m_3 , represents the head and neck of the occupant and it is considered to have a translation motion 218 in the longitudinal direction and a rotational motion around the pivot between the middle and upper 219





bodies (pivot 2).

Fig. 5 Multi-body occupant model.

222 A rotational coil spring is proposed at each pivot to represent the joint stiffness between the pelvic 223 area and the abdominal area and between the thorax area and the neck/head area. The seatbelt is 224 represented by two linear spring-damper units between the compartment and the occupant. The frontal 225 and side airbags are each represented by two linear spring-damper units.

226 Equation of motion (EOM) of the human body model 2.2.1

Figs. 6 (a), (b), and (c) show the side, top and front views of the occupant model, respectively. For each figure, the positions of the occupant's three bodies are illustrated before and after the crash. Lagrange's equations are used to describe the general motions of the multi-body human model.

230 (a)





243
$$\frac{\mathrm{d}}{\mathrm{d}t}\left(\frac{\partial E}{\partial \dot{\psi}_3}\right) - \frac{\partial E}{\partial \psi_3} + \frac{\partial V}{\partial \psi_3} + \frac{\partial D}{\partial \dot{\psi}_3} = 0 \tag{5}$$

where *E*, *V* and *D* are the kinetic energy, potential energy and the Rayleigh dissipation function of the system, respectively. x_1 , θ_2 , θ_3 , ψ_2 and ψ_3 are the longitudinal movement of the occupant's lower body, the rotational angle of the occupant's middle body about *y* axis, the rotational angle of the occupant's upper body about *y* axis, the rotational angle of the occupant's middle body about *x* axis and

the rotational angle of the occupant's upper body about *x* axis, respectively. Hence, \dot{x}_1 , $\dot{\theta}_2$, $\dot{\theta}_3$, $\dot{\psi}_2$ and

- 249 $\dot{\psi}_3$ are their associated velocities, respectively.
- 250 The kinetic energy of the system can be written as

251
$$E = \frac{m_1 v_1^2}{2} + \frac{m_2 v_2^2}{2} + \frac{m_3 v_3^2}{2} + \frac{I_1}{2} (\dot{\theta}^2 + \dot{\phi}^2 + \dot{\psi}^2) + \frac{I_2}{2} (\dot{\theta}_2^2 + \dot{\psi}_2^2) + \frac{I_3}{2} (\dot{\theta}_3^2 + \dot{\psi}_3^2)$$
(6)

where v_1 , v_2 and v_3 are the equivalent velocities of the lower, middle and upper bodies of the occupant, respectively. I_1 , I_2 and I_3 are the rotational moment of inertia of the lower, middle and upper bodies about the CG of each body, respectively. It is assumed that the rotational moment of inertia of each body around *x*, *y* and *z* axes are the same. $\dot{\theta}$, $\dot{\phi}$ and $\dot{\psi}$ represent the vehicle body pitching, yawing and rolling velocities, respectively. The equivalent velocities of the three bodies of the occupant can be calculated as follows

258
$$v_1^2 = X_{m_1}^2 + Y_{m_1}^2 + Z_{m_1}^2$$
(7)

where the displacement of the lower body in *x* direction can be calculated using Fig. 7 as



Fig. 7 A schematic diagram of the occupant's lower body movement during impact.

262
$$X_{m_1} = x_1 + L_1[\sin(\beta) - \sin(\beta - \theta)] - L_2[\cos(\zeta - \phi) - \cos(\zeta)]$$
(8)

263 The velocity of the lower body in *x* direction can be written as

264
$$\dot{X}_{m_1} = \dot{x}_1 + L_1 \dot{\theta} \cos(\beta - \theta) - L_2 \dot{\phi} \sin(\zeta - \phi)$$
(9)

265 The displacement and velocity of the lower body in *y* direction can be calculated as

266
$$Y_{m_1} = L_2[\sin(\zeta) - \sin(\zeta - \phi)] + L_3[\cos(\alpha) - \cos(\alpha + \psi)]$$
(10)

267
$$\dot{Y}_{m_1} = L_2 \dot{\phi} \cos(\zeta - \phi) + L_3 \dot{\psi} \sin(\alpha + \psi)$$
(11)

the displacement and velocity of the lower body in *y* direction can be calculated as

269
$$Z_{m_1} = z + L_1[\cos(\beta - \theta) - \cos(\beta)] + L_3[\sin(\alpha + \psi) - \sin(\alpha)]$$
(12)

270
$$\dot{Z}_{m_1} = L_1 \dot{\theta} \sin(\beta - \theta) + L_3 \dot{\psi} \cos(\alpha + \psi)$$
(13)

substituting Eqs. (9), (11) and (13) in Eq. (20), the equivalent velocity of the lower body can be determined. By repeating the previous steps of these equations (Eqs. (8-13)), the equivalent velocities of the middle and upper bodies can be calculated.

274 Where X_m is the resultant longitudinal displacement in x direction, Y_m is the resultant vertical 275 displacement in y direction and Z_m is the resultant vertical displacement. The subscripts 1 is for lower 276 body, 2 is for middle body and 3 is for upper body. L_1 is the distance from the vehicle's y axis to the lower 277 body's CG, L_2 is the distance between the point of impact and the CG of the lower body, and L_3 is the 278 distance from the vehicle's x axis to the lower body's CG. It is assumed that L_1 , L_2 and L_3 are constant 279 due to the insignificant change of their lengths during the crash. β is ζ , α the angles between the vertical 280 centreline of the vehicle z axis and the line between the vehicle's y axis and the CG of the lower body (L_1) . 281 ζ is the angle between the longitudinal centreline of the vehicle x axis and the line between the point of 282 impact and the CG of the lower body (L_2). α is the angle between the vertical centreline of the vehicle z 283 axis and the line between the vehicle's x axis and the CG of the lower body (L_3) .

By substituting the equivalent velocities of the three bodies in Eq. (6), the kinetic energy can be obtained. Using Fig. 6 the potential energy of the system can be written as

$$V = m_{1}g[h + z + L_{1}(\cos(\beta - \theta) - \cos(\beta))] + m_{2}g[h + z + L_{1}(\cos(\beta - \theta) - \cos(\beta)) + \frac{l_{2}}{2}\cos(\theta_{2}) - \frac{l_{2}}{2}(1 - \cos(\psi_{2}))] + m_{3}g[h + z + L_{1}(\cos(\beta - \theta) - \cos(\beta)) + l_{2}\cos(\theta_{2}) - l_{2}(1 - \cos(\psi_{2})) + \frac{l_{3}}{2}\cos(\theta_{3}) - \frac{l_{3}}{2}(1 - \cos(\psi_{3}))] + \frac{1}{2}[F_{k1}\delta_{1} + F_{k2}\delta_{2} + F_{k3}\delta_{3} + F_{k4}\delta_{4} + F_{k5}\delta_{5} + F_{k6}\delta_{6} + F_{k12\psi}\delta_{12\theta} + F_{k12\theta}\delta_{12\psi} + F_{k23\theta}\delta_{23\theta} + F_{k23\psi}\delta_{23\psi}]$$
(14)

287 where h is the vehicle's CG height and z is the vertical displacement of the vehicle body. F_{k1} , F_{k2} , F_{k3} , F_{k4} , 288 F_{k5} and F_{k6} are the forces generated from the lower seatbelt spring, the upper seatbelt spring, the lower 289 frontal airbag spring, the upper frontal airbag spring, the lower side airbag spring, the upper side airbag 290 spring, respectively. $F_{k12\theta}$ and $F_{k12\psi}$ are the forces generated from the rotational spring between the 291 middle and lower body around y and x axes, respectively. $F_{k23\theta}$ and $F_{k23\psi}$ are the forces generated from the rotational spring between the upper and middle body around y and x axes, respectively. δ_1 , δ_2 , δ_3 , 292 δ_4 , δ_5 and δ_6 represent the total deflection of the lower seatbelt spring, of the upper seatbelt spring, of 293 294 the lower frontal airbag spring, of the upper frontal airbag spring, of the lower side airbag spring, of the 295 upper side airbag spring, respectively. $\delta_{12\theta}$ and $\delta_{12\psi}$, $\delta_{23\theta}$ and $\delta_{23\psi}$ are the deflection of the 296 rotational spring between the lower and middle body around y and x axes and the deflection of the 297 rotational spring between the middle and upper body around y and x axes, respectively.

298 The Rayleigh dissipation function can be written as follows

286

299
$$D = \frac{1}{2} [F_{c1}\dot{\delta}_1 + F_{c2}\dot{\delta}_2 + F_{c3}\dot{\delta}_3 + F_{c4}\dot{\delta}_4 + F_{c5}\dot{\delta}_5 + F_{c6}\dot{\delta}_6]$$
(15)

where F_{c1} , F_{c2} , F_{c3} , F_{c4} , F_{c5} and F_{c6} are the forces generated from the lower seatbelt, the upper seatbelt, the lower frontal airbag, the upper frontal airbag, the lower side airbag, and the upper side airbag dampers, respectively. $\dot{\delta}_1$, $\dot{\delta}_2$, $\dot{\delta}_3$, $\dot{\delta}_4$, $\dot{\delta}_5$, and $\dot{\delta}_6$ are the associated velocities of the δ_1 , δ_2 , δ_3 , δ_4 , δ_5 and δ_6 , respectively.

304 The forces F_{ki} and F_{ci} (where $i = 1, 2, \cdots$) are calculated as

$$F_{ki} = k_i \cdot \delta_i \tag{16}$$

$$F_{ci} = c_i \dot{\delta}_i \tag{17}$$

307 In order to get the components of the Eqs. (1-5) the differentiations of the kinetic energy, potential 308 energy and Rayleigh dissipation function are determined. To solve these equations, they need to be 309 re-arranged in an integratable form and then rewritten in a matrix form as follows

$$AB = C$$

311 where the $\ddot{\boldsymbol{B}} = (\ddot{x}_1 \ \ddot{\theta}_2 \ \ddot{\theta}_3 \ \ddot{\psi}_2 \ \ddot{\psi}_3)^{\mathrm{T}}$.

312 The final form then can be written as

$$\ddot{\boldsymbol{B}} = \boldsymbol{A}^{-1}\boldsymbol{C} \tag{19}$$

Different occupant bodies' responses (x_1 , θ_2 , θ_3 , ψ_2 and ψ_3) can be determined by solving Eq. (19) numerically.

316 2.2.2 Occupant model validation

317 The occupant model has been validated by comparing its results with the former finite element human 318 model and crash test. To ensure that the input crash data applied to the dummy and the occupant in the 319 finite element model match the input data in the mathematical model, the vehicle decelerations in all 320 cases (mathematical model, finite element model and real test) are compared as depicted in Fig. 8. The 321 same initial crash conditions are adapted in the mathematical model to be the same as in the FE model 322 and the real test. It is observed that the deceleration of the mathematical model shows outstanding 323 agreement with the real test and the finite element model results with respect to peak values and the 324 timing of the curves.

(18)



325 326

Fig. 8 Comparisons of the vehicle body deceleration results among a previous finite model, real test and the mathematical model. Similarly, Fig. 9 shows the chest deceleration-time histories of the real test, finite element and mathematical models. The values and trends of the three different chest deceleration curves are well-matched. The maximum deceleration of the occupant chest in the mathematical model is a slightly lower compared to the real test data, while it is a slightly higher compared to the finite element model. In addition, there is a small shifting in this peak value compared with the other results. This is due to the modelling simplification of the airbag used in the mathematical models.







In the same way, the head deceleration results of the occupant models are presented in Fig. 10. Although the general trends and slopes of the three different results are well matched, there is a small difference in the peak value of the mathematical model compared with both finite element and real test results. A small shifting of the head deceleration peak value is also observed here for both finite element







Fig. 10 Comparisons of the head deceleration results among a previous finite element model, a real test and a 3-body mathematical model.

347 **3** Numerical simulations

348 Seven different cases of VDCS are investigated in this section and their associated results are 349 compared with the free rolling case scenario. These different VDCS cases are described as follows.

350 Case 1: free rolling - in this case the vehicle collides with a barrier/vehicle without applying any types 351 of control.

352 Case 2: ABS - in this case the anti-lock braking system is applied before and during the collision.

353 Case 3: ABS + ASC - the ASC system is integrated with the ABS to increase the vertical normal force

on the road (Ori et al., 2011) and hence increase the braking force.

Case 4: ABS + frontal active suspension control (FASC) - the ASC system is integrated with the ABS
 on the front wheels only.

357 Case 5: ABS + anti-pitch control (APC) - the APC system is integrated with the ABS using the ACS to

keep the vehicle in a horizontal position before the crash by applying an active force element on the front

and rear wheels in upward and downward directions, respectively.

Case 6: ABS + UPC - in this case, the vehicle is taken a reverse pitching angle before crash using an
 ASC system.

Case 7: ABS DYC - the braking force is used to be applied to individual wheels to reduce the yawing
 moment of the vehicle body.

364 3.1 Primary impact results

365 The primary impact simulation results for offset vehicle-to-vehicle crash scenario are demonstrated in 366 this section. The values of different parameters used in numerical simulations are given in Table 1 367 (Alleyne, 1997). The effect of the different cases of VDCS on vehicle collision mitigation is also 368 investigated. In addition, the effect of the control systems on the other vehicle (vehicle (b)) is discussed. 369 Figs. 11(a) and (b) show the impacted side of the front-end structure's deformation-time histories for 370 vehicle (a) for all different VDCS cases. It is noticed that the deformation increased to reach its 371 maximum value (different for each case) and then decreased slightly due to front-end springs rebound. 372 The minimum deformation is obtained in the Case 3 when the ASC is applied along with ABS. The 373 maximum reduction of 50 mm is observed in this case and a reduction of 30 mm is shown in Case 6, 374 while a reduction of about 25 mm is obtained in Cases 2, 4 and 5 compared with the free rolling case. On 375 the other hand, Case 7 (ABS + DYC) produced a higher deformation with a total reduction of about 15 376 mm. Although 50 mm is relatively small compared with the total deformation, this reduction may help 377 prevent the compartment to be reached. The integrated control of the ASC with the ABS aims to 378 increase the braking force by increasing the vertical load to obtain a minimum stopping distance. It is 379 worth mentioning that the application of the ASC control system (Case 3) helps reducing the maximum 380 deformation of the front-end structure as shown in Fig. 11. For vehicle (b), the maximum deformation is 381 almost the same with very small and insignificant values for all cases of VDCS, and this means the 382 control systems have no great effect on the front-end deformation of the other vehicle during the offset 383 collision.

392

393

394

Parameter	$m I_{yy}$		I_{xx} I_{zz}		I_b	$zz k_{Sf}$	$_{\rm R} = k_{\rm SfL}$	
Value	1200 kg 14	490 kg • m²	350 kg • m²	1750 kg •	m ² 40 kg	ı∙m² 18.2	25 kN/m	
Parameter	$k_{\rm SrR} = k_{\rm SrL}$	$c_{\rm fR} = c_{\rm fL}$	$c_{\rm rR} = c_{\rm rL}$	$l_{ m f}$	$l_{ m r}$	h	l_a	
Value	13.75 kN/m	1100 N.s/m	900 N.s/m	1.185 m	1.58 m	0.452 m	1.2 m	
Parameter	lb			$b_i = b_o$				
Value		0.85 m	0.8 m					

 Table 1
 Values of the different parameters used in the simulations.

397 398 where I_{yy} , I_{xx} , I_{zz} and I_{zzb} are the moments of inertia of the vehicle body about y, x and z axes and the 399 moment of inertia of the rotation part of the bumper (the part of the bumper rotated with the 400 non-impacted side of the vehicle due to offset collisions) about z axis at the point of impact, respectively.

401 (a)



402

403 (b)







407



(a) Vehicle (a). (b) (Enlarge Scale) vehicle (a).

408 The deceleration-time histories of the vehicle body for all cases of vehicle (a) are presented in Fig. 12. 409 The deceleration-time history can be divided into three stages. The first stage represents the increase of 410 the vehicle's deceleration before the front left wheel reaches the barrier. In this stage the highest 411 deceleration value is observed in Case 3. In the other cases, a slight higher deceleration is also noticed 412 compared with the free rolling case. In the second stage, the front left wheel reaches the barrier and 413 stop moving, therefore its braking effects is vanished. At the beginning of this stage a rapid reduction in 414 the vehicle body deceleration occurs (arrow 1, Fig. 12). This deceleration drop does not appear in the 415 free rolling case while there is no applied braking. During the second stage, it is noticed that the 416 minimum deceleration is still in Case 1, while the maximum deceleration is almost the same for all other 417 cases. At the end of this stage, the vehicle stops and starts moving in the opposite direction. In addition, 418 the braking force changes its direction and another drop in the vehicle deceleration is noticed as shown 419 in Fig. 12 (arrow 2). At the third stage, a condition of allowing the front-end springs to be rebounded for 420 a very short time is applied during the simulation analysis. During this stage, the vehicle moves back 421 and the deformation of the front-end decreases as shown in Fig. 12. At the end of this stage, the 422 non-linear front-end springs are deactivated and the vehicle's deceleration suddenly dropped to a value 423 of zero. This fast drop is due to the assumption of immediate stopping the effect front-end springs after 424 a very short time of rebound.



Fig. 12 Vehicle body deceleration (Offset frontal vehicle-to-vehicle impact), vehicle (a).

An insignificant increase of the vehicle deceleration in all VDCS cases is observed in the other vehicle
(b) compared with the free rolling case. The maximum values of the vehicle deceleration in a vehicle (b)
are also almost the same for all the VDCS cases.

431 Fig. 13 shows the vehicle's pitch angle-time histories for all cases of vehicle (a). The VDCS is applied 432 1.5 s before the collision, therefore, the vehicle body impacts the barrier at different values of pitch 433 angles according to each case as shown in Fig. 13. The vehicle's pitch angle then reaches its maximum 434 values (normally after the end of the crash) according to each case. Following this, the pitch angle 435 reduces to reach negative values and then bounces to reach its steady-state condition. In the offset 436 crash scenario, vehicle body pitching angle is generated due to the difference in impact forces between 437 the upper and lower front-end members of the impacted side in the free rolling case. The additional 438 pitching moment is generated from the braking force in the other VDCS cases. The maximum pitch 439 angle is observed in Case 2 followed by Case 7, 4, 1, 5, 3 and finally Case 6. In Case 6, a notable 440 reduction of about 6.5 deg compared with Case 1 and about 12 deg, compared with Case 2 are 441 observed.





Fig. 13 Vehicle body pitch angle (Offset frontal vehicle-to-vehicle impact), vehicle (a).

445 A rolling moment of the vehicle body is generated during the crash due to the different values of the 446 component of the left frontal springs' forces in y direction and from the friction between the ground and 447 the tyres due to the yaw motion. At the end of the collision, the pitching and rolling moments are ended 448 and the vehicle is controlled by the tyres and suspension forces. The vehicle's rear wheels left the 449 ground during the vehicle pitching and the left wheels (front and rear) left the ground as well during the 450 vehicle rolling. At this moment, three wheels of the vehicle are not contacted with the ground with 451 different distances. This explains the different sudden changes of the vehicle pitching acceleration when 452 each wheel re-contact the ground (look at the arrows referred to Case 1 in Fig. 14).

The vehicle body pitching acceleration is also depicted in Fig. 14 for all seven cases for vehicle (a). The vehicle maximum pitching acceleration is observed in Cases 2, 4 and 7, whilst the lowest value is detected in case 6 (ABS + UPC). Compared with Case 1 (free rolling) and case 2 (ABS), a reduction of about 670 deg/s² and about 950 deg/s², respectively, are obtained in Case 6 (ABS + UPC).



Fig. 14 Vehicle body pitch acceleration (Offset frontal vehicle-to-vehicle impact), vehicle (a).

Similarly, the pitch angle and pitch acceleration-time histories for vehicle (b) are obtained. It is noticed that there is no difference between the results of the seven crash scenarios. That means the different applied cases of the VDCS on vehicle (a) do not affect the pitching event of vehicle (b) in case of offset collision.

464 Fig. 15 shows the vehicle yaw velocity-time histories for all seven cases of vehicle (a). The vehicle 465 yaw velocity is equal to zero before the crash, then it changes in three different stages: firstly, it 466 increases rapidly to reach its maximum value; secondly, it decreases slowly for a different period of time 467 related to each case; and thirdly it decreases gradually to reach zero. In the first stage, the rapid 468 increase in the yaw velocity is due to the high yawing acceleration (Fig. 16) caused by the one side 469 impacted spring. At the end of the collision, the rear wheels left the ground due to the vehicle pitching 470 and the front-left wheel left the ground due to the vehicle rolling and hence the vehicle is controlled by 471 the front-right wheel only. In the second stage, the decrease in the vehicle's yaw velocity occurred due 472 to the friction force between the front-rear tyre and the ground. The period of this stage is different for 473 each case and it mainly depends on the maximum pitching angle. During the second stage, the front-left 474 wheel re-contacts the ground. Stage 3 begins when the rear wheels start contacting the ground 475 generating yaw moments in the opposite direction. This is causing a reduction of the vehicle yawing 476 velocity with a higher rate than the decreasing of velocity rate in the second stage. Because of the 477 maximum vehicle front-end deformation is observed in Case 1 (free rolling) as shown in Fig. 11, the 478 greatest peak of yaw velocity appears in the same case as shown in Fig. 15. A reduction of the 479 maximum yawing velocity (10 deg/s) is observed in Cases 3 and 6, while a reduction of about 5 deg/s is 480 obtained in the other cases of VDCS.







484 Vehicle body yaw acceleration-time histories are depicted in Fig. 16. The maximum yaw acceleration 485 is observed in Case 1 (free rolling) and the minimum yaw acceleration is also observed in Cases 3 and 486 6. At the end of the collision, the vehicle is controlled by the front-left wheel only, as mentioned before, 487 trying to hinder the yawing motion. Accordingly, a negative yawing acceleration is generated with 488 different small values related to each case as shown in Fig. 16 (arrow 1). These negative values of the 489 vehicle yaw acceleration increase slowly with time producing two sudden drops of acceleration (arrow 2) 490 once the right-rear wheel and the left-rear wheel re-contact the ground, respectively. These drops are 491 not shown in Case 6 because the rear wheels do not leave the ground in this case. When the vehicle 492 yawing ends and the yaw speed reaches zero, the yaw acceleration returns to zero as well as shown in 493 Fig. 16 (arrow 3).





Fig. 16 Vehicle body yaw acceleration (Offset frontal vehicle-to-vehicle impact), vehicle (a).



498 maximum yaw angle of 49.3 deg is noticed in Case 2 (ABS) while the minimum yaw angle of 36.8 deg is 499 noticed in Case 6 (ABS + UPC). The maximum value of the vehicle yaw angle depends on the maximum 500 yaw acceleration and the vehicle pitch angle for each case. It is worth mentioning that reducing the 501 maximum vehicle body yaw angle reduces the risk of the car side-impact by any obstacles on the road. 502 Following the yawing analysis, it can be said that the best set of the vehicle dynamic control is to apply 503 Case 6 (ABS + UPC) since the minimum yaw angle and acceleration are obtained in this case.







The yawing event of the vehicle (b), which is not equipped by the VDCS, is affected by vehicle (a) once different control systems are applied. The maximum yaw velocity of the vehicle (b) is increased in all cases compared with the free rolling case, except in case 6. It is observed that the maximum yaw acceleration is also increased in all cases compared with the free rolling case by different values related to each case. In the same manner, the maximum yaw angle of the vehicle (b) is increased in all cases by different values (from 1.5 to 2 deg) related to each case, except in case 6. However, all these values are very small and insignificant.

514 3.2 Secondary impact results

The secondary impact simulation results for offset vehicle-to-vehicle crash scenario are demonstrated in this section. The values of different parameters used in numerical simulations are given in Table 2. The values m1, m_2 , m_3 , l_2 , l_3 , k_{12} and k_{23} have been taken from (Ilie and Tabacu, 2010). Fig. 18 shows the occupant's pelvis relative displacement for vehicle (a). It is shown that it increases forward to reach its 519 maximum position and then returns due to the lower seatbelt springs. It is observed that there are 520 insignificant differences between the values of the maximum relative displacement of the occupant's 521 pelvis. Related to the lower-body deceleration, it is shown that it increases during the collision to reach 522 its maximum values at the end of impact and then reduces after the effect of collision is ended. It 523 observed that the maximum deceleration is almost the same for all cases with very small differences. 524 These small differences mean that the VDCS do have an insignificant effect on the pelvis relative 525 displacement and deceleration.

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 Table 2
 Values of the different parameters used in the simulations.

Parameter	m_1	m_2	<i>m</i> ₃	l_2	l_3	L_1	L_2	L_3
Value	26.68 kg	46.06 kg	5.52 kg	0.427 m	0.24 m	0.30 m	2.30 m	0.65 m
Parameter	L_4	L_5	L_6	L_7	L_8	L_9	β	ζ
Value	0.3 m	0.35 m	0.45 m	0.55 m	0.97 m	1.1 m	30 deg	15 deg
Parameter	α	Y	ε1	દ ₂	ρι	ρ ₂	k_{12}	
Value	23 deg	30 deg	15 deg	15 deg	35 deg	43 deg	380 Nm/rad	
Parameter	<i>k</i> ₂₃	k_1	k_2	<i>k</i> ₃	k_4	k_5	k_6	
Value	200 Nm/rad	58,860 N/m	39,240 N/m	2500 N/m	2500 N/m	2500 N/m	2500 N/m	
Parameter	<i>c</i> ₁ , <i>c</i> ₂ , <i>c</i> ₃ , <i>c</i> ₄ , <i>c</i> ₅ , <i>c</i> ₆			d_{s1}, d_{s2}	d_{s3}, d_{s4}	d_{s5}	d_{s6}	
Value	20% of the critical damping			0 m	0.05 m	0 m	0.05 m	
				1				

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528 Where d_{s1} , d_{s2} , d_{s3} , d_{s4} , d_{s5} and d_{s6} are the Initial slack lengths of the lower seatbelt, upper seatbelt, lower 529 frontal airbag spring, upper frontal airbag spring, lower side airbag spring and upper side airbag spring, 530 respectively.

531







Fig. 18 Occupant's pelvis displacement (Offset frontal vehicle-to-vehicle impact), vehicle (a).

536 The rotation angle of the occupant's chest about y axis for all cases of vehicle (a) is shown in Fig. 19. 537 The occupant's chest starts the collision with different rotational angles according to each case. The 538 occupant takes this angle in the period of 1.5 s prior collisions when the VDCS is applied. After that, the 539 rotational angle of the occupant's chest remains constant for about 0.03 s, then it increased to reach its 540 maximum value after the end of the collision. The maximum rotation angle is observed in Cases 2, 4 and 541 7 while the minimum one is observed in Case 6 (ABS + UPC). Fig. 20 shows the rotational acceleration 542 about y axis of the occupant's chest. The chest rotational acceleration increases gradually to reach its 543 maximum positive value and then reduces to reach its maximum negative value. The maximum positive 544 rotational acceleration is monitored in Case 1 and the minimum one occurred in Case 5, while the 545 maximum negative rotational acceleration is shown in Case 6 and the minimum is in Cases 2 and 7.











Fig. 20 Rotational acceleration of the occupant's chest about y axis (Offset frontal vehicle-to-vehicle impact), vehicle (a). 552 The rotation angle of the occupant's head about y axis is depicted in Fig. 21. The head rotation angle 553 increases rapidly for a period of time, which occurred during the increase of the chest rotation. And then, 554 it increases fast due to the return of the occupant's chest to reach its peak value (maximum value). The 555 peak value of the head rotational angle is observed in Cases 2, 4 and 7, while the minimum one is 556 detected in Case 6. Fig. 22 shows the rotational acceleration of the occupant's head. The acceleration 557 increases with a different manner according to each case to reach its maximum value. These maximum 558 values occurred in different time related to each case. In other words, the maximum acceleration in 559 Cases 1, 3 and 6 occurs approximately at 0.07 s, while in the other cases it occurs approximately at 0.08 560 s. The minimum negative acceleration is observed in Cases 2 and 7, while the maximum negative 561 values are seen in Cases 1 and 6.



Fig. 21 Rotational angle of the occupant's head about y axis (Offset frontal vehicle-to-vehicle impact), vehicle (a).



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Fig. 22 Rotational acceleration of the occupant's head about y axis (Offset frontal vehicle-to-vehicle impact), vehicle (a).

568 The rotation angle about x axis of the occupant's chest for all cases of vehicle (a) is depicted in Fig. 569 23. When the occupant's chest reaches its maximum rotational angle, it stays in this position for a 570 period of time while the vehicle rotates around the point of impact. The maximum rotation angle is 571 observed in Case 1 (free rolling) while the minimum angle is observed in Cases 3 and 6 (ABS + ASC 572 and ABS + UPC). Fig. 24 shows the rotational acceleration of the occupant's chest about x axis for all 6 573 cases for vehicle (a). The first sudden change in this acceleration is due to the activation of the side 574 airbag, while the second one is due to the reverse braking force (arrows 1 and 2, respectively). The third 575 sudden change of the chest acceleration (arrow 3) is due to the deactivation of the vehicle's front-end 576 springs, which causes a sudden decrease of the vehicle pitching, yawing and rolling. The maximum 577 positive rotational acceleration of the occupant's chest about x axis is observed in Cases 1 and 7, while 578 the minimum value occurs in Case 3. The maximum negative rotational acceleration happens in Cases 579 1 and 4 and the minimum is observed in Case 3. These negative acceleration values occur due to the 580 force generated by the lower spring-damper system of the side airbag.



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Fig. 23 Rotational angle of the occupant's chest about x axis (Offset frontal vehicle-to-vehicle impact), vehicle (a).





587 Fig. 24 Rotational acceleration of the occupant's chest about x axis (Offset frontal vehicle-to-vehicle impact), vehicle (a). 588 The rotation angle about x axis of the occupant's head for vehicle (a) is shown in Fig. 25. At the 589 beginning of the collision, while the chest takes a positive acceleration and starts rotating towards the 590 vehicle's side door, the head takes a different negative small rotation value related to each case, all 591 these values are close to 5 deg. The positive maximum value of the head rotational angle is observed in 592 Case 6, while the minimum peak angle is seen in Cases 2, 3, 4 and 7. Fig. 26 shows the rotational 593 acceleration about x axis of the occupant's head for all cases. The effect of the reverse braking force is 594 observed at the end of the collision (arrow 1 in Fig. 26). The maximum positive acceleration (in the 595 period from 0.06 to 0.10 s) is almost the same for all cases, while the maximum negative acceleration (in 596 the period from 0.10 to 0.16 s), caused by the side airbag force, is observed in Case 1 with relatively a 597 higher value. The minimum negative acceleration is detected in Cases 2, 4, 5 and 7.



Fig. 25 Rotational angle of the occupant's head about x axis (Offset frontal vehicle-to-vehicle impact), vehicle (a).



Fig. 26 Rotational acceleration of the occupant's head about x axis (Offset frontal vehicle-to-vehicle impact), vehicle (a).



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607 It is shown that the occupant's pelvis relative displacement and deceleration for vehicle (b) are 608 insignificantly affected by the application of VDCS on the other vehicle (vehicle (a)). There are very 609 small and insignificant increases, especially on the peak values, for all cases compared with the free 610 rolling case.

The occupant's chest rotational angle for vehicle (b) and its acceleration about *y* axis are also obtained. It observed that there are no changes in the rotational angle; however, there are small variations among the different cases on the occupant's chest acceleration from 0.13 to 0.15 s. These variations are also very small and insignificant.

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615 The occupant's head rotational angle about y axis for the occupant in vehicle (b) is gained. It is shown 616 that there are very small differences of the maximum rotational angle according to the different cases. 617 Fig. 27 shows the occupant's head rotational acceleration about y axis for all cases. From this figure, a 618 clear difference in the head rotational acceleration is detected at 0.135 s. When the VDCS is applied, 619 the maximum head rotational acceleration becomes higher than the one in the free rolling case with 620 different values from 5 to 15 kdeg/s² related to each case; and the maximum head rotational 621 acceleration is shown in case 2.



823

625 Fig. 27 Rotational acceleration of the occupant's head about y axis (vehi Offset frontal vehicle-to-vehicle impact), vehicle (b). 626 The occupant's chest rotational angle about x axis for vehicle (b) is recorded. Compared with the free 627 rolling case, the rotational angle of the chest is increased by small values from about 0.2 deg in Case 6 628 to about 2 degs in Cases 2 and 4. The occupant's chest acceleration about the x axis showed very small 629 increases of the chest rotational acceleration when the VDCS are applied at the periods from 0.04 to 630 0.09 s and from 0.13 to 0.15 s. This increase in the chest rotational acceleration ranges between 300 to 631 800 deg/s², however, these are not significant values.

632 The maximum occupant's head rotational angle about x axis is also increased when any of the VDCS 633 is applied. This increase ranges between 0.2 to 1.0 deg, and this is not a significant value. The 634 maximum head rotational angle is observed in Case 2, while the minimum value is detected in Case 1. 635 The maximum positive acceleration of the occupant's head about x axis is almost the same. However, 636 the maximum negative head rotational acceleration is increased when the VDCS are applied. In Case 6 637 the head rotational acceleration is increased by about 5 kdeg/s², while the highest increase value is 638 observed in Case 2 by about 15 kdeg/s².

639 4 Conclusions

640 Development of a new 6-DOF vehicle dynamics/crash mathematical model and three 641 dimensional-three-mass occupant mathematical model have been represented to study the effect of 642 vehicle dynamic control systems (VDCS) on vehicle crash at offset frontal vehicle-to-vehicle collision. 643 The models presented here would be very useful in the early design stages for assessing the crash 644 worthiness performance of the vehicle and for selecting appropriate vehicle parameters. From the 645 numerical simulations, it can be said that the VDCS can improve the vehicle crash situation and the 646 occupant behaviour. The different cases applied in this paper have a different effect on the vehicle and 647 its occupant. It is shown that the crash event gets worse related to the vehicle (b), based on higher 648 values of vehicle deceleration, pitching angle and acceleration, etc. However, these higher values are 649 very small and insignificant

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